



Indexable insert for turning VCMW 160408, CBN (5° / 7°), Cutting edge version: M



Order data

Order number	265790 M
GTIN	4045197818225
Item class	22I

Description

Version:

- Disposable insert.
- Single cutting edge.

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Technical description

Cutting edge version	M
Cutting conditions	continuous
Grade	BUX220
Cutting speed v_c main application	80 - 200 m/min
Corner radius	0.8 mm
Feed f	0.1 - 0.2 mm/rev.

Cutting depth a_p	0.1 - 0.25 mm
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	VCMW 160408
Number of changes/inserts	1
Product name attribute	BUX220
Type of product	Indexable insert for turning